We power the world with innovative gas engines

Siemens gas engine portfolio
Gas engines from 190 to 2,065 kW

The Siemens gas engine range has been designed and tailored to help meet our customers’ challenges in a dynamic market environment.

Our models range from 190 to 2,065 kW, fulfilling the requirements of a wide spectrum of applications in terms of efficiency, reliability, flexibility, and environmental compatibility.

The products offer low lifecycle costs and an excellent return of investment.

#### Siemens gas engines range (2023)

- **SGE-100EM**
- **SGE-86EM**
- **SGE-56HM**
- **SGE-42HM**
- **SGE-24HM**
- **SGE-56SR**
- **SGE-48SR**
- **SGE-36SR**
- **SGE-24SR**
- **SGE-18SR**
- **SGE-56SM**
- **SGE-48SM**
- **SGE-36SM**
- **SGE-24SM**
- **SGE-18SM**
- **SGE-56SL**
- **SGE-48SL**
- **SGE-36SL**
- **SGE-24SL**
- **SGE-18SL**

- **50 Hz**
- **60 Hz**

Data refers to published thermal balances published at 18th June 2018.

Data refers to published mechanical power at 18th June 2018. Mechanical power of the SL Series includes standby and Prime app for all the engines range from 190 kW and more.
Siemens best-in-class, high-efficiency, low-emission gas engines and gensets are designed for various applications such as power generation, cogeneration, and waste to energy. These engines are suitable for a broad range of commercial, industrial and municipal uses with long service intervals, easy maintenance and low fuel consumption.

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SL- Gas engines:
A robust, reliable and fuel flexible power generation

- Mechanical power output: from 190 to 1,150 kWb (1,200, 1,500 and 1,800 rpm)
- Powered by natural gas, landfill and sewage gas, flare and well gas, syngas
- Proven reliable and robust design
- Fast start availability
- Fuel flexibility
- Fuel blending availability
- Eco friendly
- Cost efficient implementation and service
- Load acceptance great flexibility
- Best in class global efficiency
Fuel blending system available for biogas gensets

Integrated proprietary GCS-EE engine and GCS-E genset control systems

High flexibility through modularity

Applications
- Power generation (CIP, ESP, PRP, ...)
- CHP and trigeneration
- Waste to power
- Marine applications
- Mechanical drive (for pump driving)

References
- Universities
  - Wesleyan (USA)
  - Wolverhampton (UK)
- Utilities (Landfill, sewage plants)
  - ETE (Brazil)
  - Johannesburg (South Africa)
  - Fypasa (Mexico)
  - Storms Hog (USA)

Best-in-class global efficiencies for CHP in Natural gas S Series: 500 - 1,030 kW/e

- Lean burn, turbocharged and aftercooled
- Electronically carburated
- Fuel blending capability (natural gas/biogas) available
- Single or double circuit cooling system
- High cooling temperature option in main circuit, 120°C
- Different auxiliary cooling circuit temperatures
- Oil cooler in main circuit option available
- Dry/wet exhaust manifold
- Single/double stage intercooler
- Reduced oil consumption
- Emissions control
- Compliant with the U.S. emissions standards
- Fast start availability
- Supplied as a stand-alone engine, genset or in a fully containerized unit

Power generation - CHP

- Power output: 179 to 1,028 kW (natural gas)
- Fuel: Natural gas, biogas, landfill gas, sewage gas, flare gas, well gas, syngas
- Frequency: 50 and 60 Hz
- Speed: 1,200 / 1,500 / 1,800 rpm
- Electric efficiency: 36 - 39 %
- Thermal efficiency: 51 - 55 %
- Total efficiency: 90 - 91.5 %
- NOx emissions: 500 mg / Nm3

(*) Lower emission engines are available

Additional features:
- Single or double circuit cooling system
- High cooling temperature option in main circuit, 120°C
- Different auxiliary cooling circuit temperatures
- Oil cooler in main circuit option available
- Dry/wet exhaust manifold
- Single/double stage intercooler
- Reduced oil consumption
- Emissions control
- Compliant with the U.S. emissions standards
- Fast start availability
- Supplied as a stand-alone engine, genset or in a fully containerized unit

SGE-SL
Gas engines

The SGE-SL gas engines offer systems for a large variety of applications as Cogeneration/Trigeneration, Sewage/landfill/digester gas processes for utilities and public buildings, and different kind of industries: textile, cement, food processing, ... as well as greenhouses. Also is able to operate with a low quality gases, flare gas and syngas from a gasification process.

Siemens containerized CHP biogas genset solution for Johannesburg Water, South Africa.


Siemens containerized CHP biogas genset solution for Johannesburg Water, South Africa.
Fuel blending system available for biogas gensets

SGE-SL Marine gas engines

The complete family of SGE-SL gensets with a variety of applications such as Auxiliary power generation and electrical propulsion - constant speed.

**Applications**

For a large variety of vessels: tugboats, tankers, ferries, oceanographic, special vessels and others

- Auxiliary power generation
- Electrical propulsion

**A gas fueled vessel.**

**Power generation**

- Power output: 275 to 1,110 kW (natural gas)
- Fuel: LNG, Methane number from 70
- Frequency: 50 and 60 Hz
- Speed: 1,500 and 1,800 rpm

**Physical dimensions**

- Approximate weight (genset): 2,700 to 10,000 kg
- Length: 2.0 - 4.6 m
- Width: 0.9 - 1.6 m
- Height: 2.1 - 2.3 m

(*) Based on existing gas engines power ratings for the ambient conditions required in the marine market.

**Working speeds**: 1,500 & 1,800 rpm

**Emissions compliant IMO/ 500 mg/NOx**

**For a large variety of vessels as tugboats, tankers, ferries, oceanographic, special vessels.**

**SGE-56 SL marine gas engine.** Containerized 56SL genset for harbour use.

**Working speeds**: 1,500 and 1,800 rpm

**Fuel**: LNG (Liquefied Natural Gas). Methane number from 70

**Cooling configurations**: With mechanical and electrical water pumps

**Water circuits T°**: 3040°C

**Power generation**

- Power output: 275 to 1,110 kW (natural gas)
- Fuel: LNG, Methane number from 70
- Frequency: 50 and 60 Hz
- Speed: 1,500 and 1,800 rpm

**Emissions compliant IMO/ 500 mg/NOx**

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**Fuel**: LNG (Liquefied Natural Gas). Methane number from 70

**Cooling configurations**: With mechanical and electrical water pumps

**Water circuits T°**: 3040°C
SR gas engines:

- Designed for rich burn power generation
- Mechanical power output: from 281 to 870 kWb (1,800 rpm)
- Powered by natural gas
- Robust design
- Eco friendly
- Load acceptance great flexibility

SR gas engines: Used in the LNGo System

SGE-18SR
SGE-24SR
SGE-36SR
SGE-48SR
SGE-56SR
Fuel blending system available for biogas gensets

SGE-SR Gas engine family

This engine is spark ignited and powered by natural gas and well gas. Robust and reliable, has great flexibility for load acceptance and great performance for power generation and cogeneration.

Applications

- Power Generation
- Cogeneration

Applications of SGE-SR gas engine family:

- LN Go micro-scale natural gas liquefaction system.
- Turbocharged and aftercooled
- Wet Exhaust Manifold
- Electronically carburated
- Powered by natural gas and well gas
- Double circuit cooling system
- Different auxiliary cooling circuit temperatures
- Single/double stage intercooler
- Great flexibility for load acceptance
- Emissions control
- Compliant with the U.S. emissions standards
- Supplied as a stand-alone engine, genset or in a fully containerized unit

Power generation: CHP

- Power output: 27 to 844 kW
- Fuel: Natural gas, Well gas
- Frequency: 60 Hz
- Speed: 1,800 rpm
- Electric efficiency: 33 - 34 %

Physical dimensions

- Approximate weight (genset): 4,000 to 10,000 kg
- Length: 2.8 - 4.3 m
- Width: 1.5 - 1.7 m
- Height: 2.1 - 2.3 m

Mostly suitable for 60 Hz markets (USA)
Part of the LNGo solution package

Siemens Unido Power Modules, Altagas Ltd, British Columbia, Canada.
SM Gas engines:

- Designed for fuel flexible power generation
- Mechanical power output: from 1,055 to 1,100 kWb when powered by natural gas, landfill, and sewage gas (1,500 and 1,800 rpm)
- Mechanical power output from 275 to 906 kWb when powered by propane LPG (1,500 and 1,800 rpm)
- Powered by natural gas, landfill, sewage gas and propane
- High efficiency
- Load acceptance: great flexibility
- High quick start and operational availability
- Standard interchangeable parts

SM gas engines

- SGE-18SM
- SGE-24SM
- SGE-36SM
- SGE-48SM
- SGE-56SM
SGE-SM
Gas engines

The SM gas engine offers systems for a large variety of applications such as Cogeneration/Trigeneration. The SM gas engine is also able to operate with other types of gases like propane and biogas.

Applications
- Power generation
- CHP and Trigeneration
- Waste to power

References
SGE-24SM
- Puerto Rico (propane), Food industry
- Trigeneration

SGE-56SM
- Anaerobic digestion from POME and animal manure in Thailand and Indonesia

Fuel blending system available for biogas gensets

SGE-SM Gas engines

Fuel engines

The SM gas engine offers systems for a large variety of applications such as Cogeneration/trigeneration. The SM gas engine is also able to operate with other types of gases like propane and biogas. A CHP package of SM genset. 48SM Engine.

Applications
- Olein food industry plant, two containerized SGE-24SM engines.

Great flexibility for running with fuels as propane.
- Integrated proprietary GCS-E engine and GCS-G genset control systems.
- High flexibility through modularity.

Power generation - CHP
- Power output: 1,025 to 1,060 kWe
- Fuel: Natural gas, biogas
- Frequency: 50 and 60 Hz
- Speed: 1,500 / 1,800 rpm
- Electric efficiency: 39 - 41%
- Thermal efficiency: 51 - 52%
- Total efficiency: 92%
- NOx emissions: 500 mg/Nm³

References

Physical dimensions
- Approximate weight: 4,000 to 10,000 kg
- Length: 2.8 - 4.3 m
- Width: 1.5 - 1.7 m
- Height: 2.1 - 2.3 m

Power generation - CHP
- Power output: 800 to 1,110 kW (Propane (LPG))
- Fuel: Propane
- Frequency: 50 and 60 Hz
- Speed: 1,500 / 1,800 rpm
- Electric efficiency: 36 - 36.3%
- Thermal efficiency: 53 - 54%
- Total efficiency: 91 - 93%
- NOx emissions: 500 mg/Nm³

New food industry plant, two containerized SGE-24SM engines.
HM- Gas engines:

- Designed for high performance power generation
- Mechanical power output: from 520 to 1,350 kWb (1,200, 1,500 and 1,800 rpm)
- Powered by natural gas, sewage gas and landfill gas
- Fuel flexibility and fuel blending availability
- High performance
- Low life cycle cost
- Cost efficient
- Compact solution
- Best-in-class electrical efficiencies in biogas and natural gas
Fuel blending system available for biogas gensets

The proven HM engine series offers a robust design with Miller cycle. This is the first reference of the 42HM model engine recently released. A cost efficient compact solution for power generation and cogeneration processes.

Applications
- Power generation (50 Hz and 60 Hz)
- CHP - cogeneration

References
Sokołowie Podlaskim - Poland
- Supply two genset SGE-42HM
- Power output - 2 MWe

Customer; SOKOŁÓW SA

Best-in-class electrical efficiencies in Biogas (W2P) engines, H Series:
- 24HM: 500 kWe; 42HM: 1,000 kWe; 56HM: 1,300 kWe

Best-in-class electrical efficiencies in Natural gas H Series:
- 24HM: 500 kWe; 56HM: 1,300 kWe

Condensation plant - Sokołowie Podlaskim - Poland.

- Proven design
- High thermal efficiency
- Integrated proprietary GCS-E engine and GCS-US genset control systems

Specifications
- Power generation: CHP
- Power output: 502 to 1,315 kWe
- Fuel: Natural gas, biogas
- Frequency: 50 and 60 Hz
- Speed: 1,200 / 1,500 / 1,800 rpm
- Electric efficiency: 41 - 43 %
- Thermal efficiency: 47 - 49 %
- Total efficiency: 89 - 91 %
- NOx emissions: 500 mg / Nm³

Physical dimensions
- Approximate weight: 6,200 to 11,000 kg
- Length: 4.0 - 5.6 m
- Width: 1.8 - 1.9 m
- Height: 1.7 - 2.3 m

SGE-HM genset

SGE-HM containerized genset

- Miller cycle
- High efficiency
- Turbocharged and aftercooled
- Dry exhaust manifold
- Electronically carbureted
- Fuel blending capability natural gas/biogas available
- Oil cooler in main circuit option available
- Single/double stage intercooler
- Reduced oil consumption
- Emissions control

Supplied as a stand-alone engine, genset or in a fully containerized unit.
HM: Key features

Control system
- Proprietary, fully-integrated, engine control system for optimized performance and diagnosis

Lubrication system
- Wet sump oil circuit
- Internal oil pump
- Centrifugal oil filter for W2P applications

Combustion system
- Two camshafts, Miller cycle
- Cylinder head designed for maximum volumetric efficiency with water-cooled exhaust valve seats
- Pre-chamber sparkplugs

Intake & exhaust systems
- One-stage, oil engine integrated, charge cooler
- Two-stage, on-engine integrated, charge cooler
- Two intake manifolds outside the engine
- Dry exhaust manifold, on-engine powertrain

Power train
- High swirl pistons optimized for high efficiency
- Rings designed for optimized oil consumption

Intake & exhaust systems
- One-stage, oil engine integrated, charge cooler
- Two-stage, on-engine integrated, charge cooler
- Two intake manifolds outside the engine
- Dry exhaust manifold, on-engine powertrain
EM- Gas engines:

Designed for Best-in-class power generation

- Mechanical output: 2,065 kWb (1,200 and 1,500 rpm)
- Direct Drive in 60 Hz (1,200 rpm) option
- Powered by natural gas
- Best-in-class, excellent efficiency in small footprint
- Lowest emissions
- High operational availability
- Low life cycle cost

EM gas engines

SGE-86EM
SGE-100EM
Fuel blending system available for biogas gensets

SGE-EM Gas engines

The EM gas engines are the most compact competitive choice with the ability to deliver high power output with even 200 mg/Nm³ NOx.

Applications

- Power generation (50 Hz and 60 Hz)
- CHP - cogeneration

Best-in-class electrical efficiency in Natural gas E Series: 86 EM: - 2,000 kWe

Physical dimensions

Approximate weight: 14,515 kg
Length: 6.4 m
Width: 2.0 m
Height: 2.3 m

Power generation - CHP

- Power output: 2,012 kWe
- Fuel: Natural gas
- Frequency: 50 and 60 Hz
- Speed: 1,200 / 1,500 rpm
- Electric efficiency: 45.4 %
- Thermal efficiency: 41 %
- Total efficiency: 86.4 %
- NOx emissions: 1,500 mg / Nm³ NOx

Note 1) Also available at 200 mg/Nm³ NOx.

Features:

- Miller cycle
- High efficiency turbocharger
- Dry exhaust manifold
- Electronically carburetted
- New piston design for best performance
- Two circuit cooling system – Main circuit
- Auxiliary cooling variable temperature new concept
- Oil cooler in main circuit
- Direct Drive for 60 Hz (1,200 rpm) option
- 90,000 hours for major overhaul
- Reduced oil consumption
- Emissions control

Supplied as a stand-alone engine, genset or in a fully containerized unit.
Control system

- Proprietary, fully integrated, engine control system for optimized performance and diagnosis

Combustion system

- One single camshaft, Miller cycle
- Cylinder head designed for maximum volumetric efficiency with water-cooled exhaust valve seats
- Pre-combustion chamber with direct gas injection optimized for high efficiency and low emissions

Intake & exhaust systems

- Two high-efficiency turbochargers, water-cooled, with two bypass valves
- Two-stage, on-engine integrated charge cooler
- Two intake manifolds inside the engine
- Dry exhaust manifolds, outside the engine

Lubrication system

- On-engine integrated O/C (HT water circuit)
- External, accessible, oil pump
- Centrifugal oil filter

Power train

- Forged steel piston for high peak combustion pressures
- Rings designed for optimized consumption
- Low mass and high resistance connecting rod
**Container models**

**Container type**

- **40 feet container with embedded aircooler**
- **40 feet container with top mounted aircooler**
- **30 feet container with remote radiator**

**Brief description**

- **Engine room:** contains the genset, cooling pumps, thermostatic valves and daily oil tank. Also a heat water recovery skid can be the base module containing the genset, cooling pumps, thermostatic valves and daily oil tank.
- **Cabinet room:** contains the electrical, control and power panels.
- **Cooler room:** contains the cooling system and gas ramp. When necessary also will include the heat recovery skid.
- **Top mounted area:** contains the exhaust silencer, chimney and if necessary the exhaust heat recovery.

- **Engine room:** is the base module containing the genset, cooling pumps, thermostatic valves and daily oil tank. Also a heat water recovery skid can be the base module containing the genset, cooling pumps, thermostatic valves and daily oil tank.
- **Cabinet room:** containing the electrical, control and power panels.
- **Cooler room:** containing the exhaust silencer, chimney and if necessary the exhaust heat recovery. The local assembly (*) External use.

**Sound pressure level**

- Down to 75 dB (A) in 10 m except for the 56SL T30 model with 75 dB (A) in 1 m
- Down to 75 dB (A) in 10 m except for the 36L T40 model with 75 dB (A) in 1 in
- Down to 75 dB (A) in 1 m
- Down to 75 dB (A) in 1 in

**Ambient temperatures (*)**

- The container is designed for ambient temperatures of -18ºC to 35ºC with an option to reach up to 45ºC
- The container is designed for ambient temperatures of -18ºC to 45ºC
- The container is designed for ambient temperatures of -10ºC to 29.5ºC
- The container is designed for ambient temperatures of 0ºC to 35ºC

**Dimensions**

- L:12,192 mm; W: 2,438 mm; Height: 2,896 mm
- L:9,144 mm; W: 2,438 mm; Height: 2,896 mm
- L:6,000 mm; W: 2,000 mm; Height: 3,100 mm

**Applications by engine models**

- **Power generation:** 5 Series including 56SLT30, 5H Series (56L, 66L, 66L4)
- **Cogeneration:** All engines except for 9 engines of the 5H series and 56L4 engines

- **Power generation:** 5 Series except for 56SLT30, 5H Series (56L, 66L, 66L4)
- **Cogeneration:** 5H Series except for 24HM, 56 gas propane and 56L4 engines

**Applications by engine models**

- Fast start: 56SL T30 engine
- Power Generators, Cogenerators for L engines

(*) For other configurations please contact the Siemens Engine Business

**Container: Key features**

- **Remote radiator**
- **Soundproof canopy**
- **Sound absorption for site assembly**
- **Separate control room door**
- **Enclosure floor**
- **Exhaust skid**
- **Sound absorber for site assembly**
- **Sealed for bunding (oil & coolant retainment)**

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**Sound absorption for site assembly**

Sound pressure level: Down to 75 dB (A) in 10 m except for the 56SLT30 model with 75 dB (A) in 1 m

Ambient temperatures: The container is designed for ambient temperatures of -18ºC to 35ºC with an option to reach up to 45ºC

Dimensions: L:12,192 mm; W: 2,438 mm; Height: 2,896 mm

Applications by engine models:

- **Power generation:** 5 Series including 56SLT30, 5H Series (56L, 66L, 66L4)
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- **Power generation:** 5 Series except for 56SLT30, 5H Series (56L, 66L, 66L4)
- **Cogeneration:** 5H Series except for 24HM, 56 gas propane and 56L4 engines

Fast start: 56SL T30 engine

Power Generators, Cogenerators for L engines

(*) For other configurations please contact the Siemens Engine Business
### Performance Data Overview

<table>
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<tr>
<th>Engine Model</th>
<th>Speed (rpm)</th>
<th>Fuel Type</th>
<th>Engine Power (kW)</th>
<th>Thermal Power (kW)</th>
<th>Electric Power (kW)</th>
<th>Thermal Eff. (%)</th>
<th>Engine Dry Weight (kg)</th>
<th>Genset Dry Weight (kg)</th>
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</thead>
<tbody>
<tr>
<td>SGE - 36 SL</td>
<td>1,200</td>
<td>Natural gas</td>
<td>500</td>
<td>500</td>
<td>435</td>
<td>50.2</td>
<td>90.8</td>
<td>2.61 x 1.37 x 1.74</td>
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<td>SGE - 48 SL</td>
<td>1,200</td>
<td>Natural gas</td>
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### Engine Model Speed (rpm)

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<td>90.8</td>
<td>3.22 x 1.37 x 1.74</td>
</tr>
</tbody>
</table>
Subject to changes and errors. The information given in this document only contains general descriptions and/or performance features which may not always specifically reflect those described, or which may undergo modification in the course of further development of the products. The requested performance features are binding only when they are expressly agreed upon in the concluded contract.